

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (currently amended) A method of molding comprising
 - (a) forming a substantially transparent decorative substrate into a three-dimensional shape,
 - (b) placing said formed substrate into a mold, and
 - (c) injection molding a resin into a mold cavity space behind the formed substrate,wherein said decorative substrate comprises a substantially transparent cycloaliphatic polyester resin and an impact modifier.
2. (previously presented) A method of molding according to claim 1 where said formed substrate and said injection molded resin form a single molded part.
3. (original) A method of claim 2 where the cycloaliphatic polyester consists essentially of cycloaliphatic diacid and cycloaliphatic diol units.
4. (original) A method of claim 2 where said substrate consists essentially of cycloaliphatic polyester which consists essentially of polycyclohexane dimethanol cyclohexane dicarboxylate (PCCD).
5. (currently amended) A method of claim 2 wherein the decorative substrate comprises a substantially transparent polycarbonate resin in an amount of up to ~~about~~ 80 percent by weight.
6. (currently amended) A method of claim 2 wherein the decorative substrate comprises a substantially transparent polycarbonate resin in an amount of up to ~~about~~ 40 percent by weight.

7. (previously presented) A method of claim 5 wherein said polycarbonate resin comprises primarily the following structural units: bisphenol A, spiro biindane bisphenol, an aryl substituted bisphenol, a cycloaliphatic bisphenol or mixtures thereof.
8. (currently amended) A method of claim 7 wherein said decorative substrate comprises a substantially transparent sheet or a film having a thickness of less than ~~about~~ 12mm.
9. (currently amended) A method of claim 7 wherein said decorative substrate comprises a substantially transparent sheet or a film having a thickness from ~~about~~ 100 to ~~about~~ 1000 micron.
10. (previously presented) A method of claim 7 where the polycarbonate is bisphenol A polycarbonate and the cycloaliphatic polyester is polycyclohexane dimethanol cyclohexane dicarboxylate .
11. (previously presented) A method of claim 7 where the polycarbonate is a blend having a % transmittance of greater than or equal to 75%.
12. (currently amended) A method of claim 7 where the polycarbonate is a blend having a glass transition temperature of from ~~about~~ 90 to 150°C.
13. (currently amended) A method of claim 7 wherein the decorative substrate comprises more than ~~about~~ 70 percent by weight cycloaliphatic polyester.
14. (previously presented) A method of claim 3 wherein said decorative substrate comprises less than 20% by weight of the impact modifier.
15. (original) A method of claim 14 wherein said impact modifier is substantially transparent.

16. (currently amended) A method of claim 15 comprising less than ~~about~~ 15 percent transparent impact modifier.

17. (original) A method of claim 16 wherein said transparent impact modifier has a refractive index (RI) between 1.51 and 1.58.

18. (original) A method of claim 17 wherein said impact modifier comprises a acrylonitrile-butadiene-styrene.

19. (canceled).

20. (currently amended) A method of forming a substantially transparent decorative article comprising forming a substantially transparent base adjacent a substantially transparent substrate having a decorative area and transferring a portion of said decorative area to said base, wherein said substrate comprises a substantially transparent cycloaliphatic polyester resin and an impact modifier.

21. (original) A method of forming a decorative article according to claim 20 wherein said base is injected against said substrate.

22. (previously presented) A method of forming a decorative article according to claim 21 further comprising the step of removing said substrate from said base after transfer of the portion of said decorative area.

23. (canceled)

24. (currently amended) A method of forming a decorative article according to claim ~~23~~ 22 wherein said transfer of said decorative surface occurs during said forming.

25. (canceled)

26. (previously presented) A method of forming a decorative article according to claim 20 wherein the cycloaliphatic polyester comprises cycloaliphatic diacid and cycloaliphatic diol units.

27. (previously presented) A method of forming a decorative article according to claim 26 wherein the cycloaliphatic polyester is polycyclohexane dimethanol cyclohexane dicarboxylate (PCCD).

28. (previously presented) A method of forming a decorative article according to claim 26 wherein the base comprises a polycarbonate resin.